

DI Socket Fittings



Description

The Standards Ductile Iron Pipeline Systems

BS EN 545 Ductile iron pipes, fittings, accessories and their joints for water pipelines.

BS EN 598 Ductile iron pipes, fittings, accessories and their joints for sewerage pipelines.

EN 1092-2 Flanges and their joints – circular flanges for pipes, valves, fittings and accessories, PN designated. Part 2

ISO 8179-2 Ductile iron pipes External zinc coating , Zinc rich paint with finishing layer.

Minimum Wall Thickness

7 millimetres for fittings

Tolerance in millimetres $a = (2.3 + 0.001DN)$

Linings

Fittings are generally internally cement mortar lined. Alternatively, can offer FBE coating. For other options.

Coatings

Unless otherwise specified by the purchaser, fittings are coated externally with zinc rich paint and covered by a paint finishing layer. Alternatively, Tyco Water can offer FBE coating.